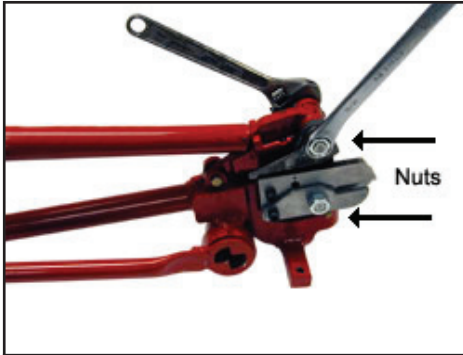
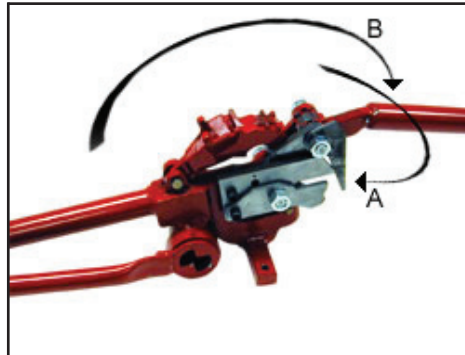


# THE STRAPMASTER®

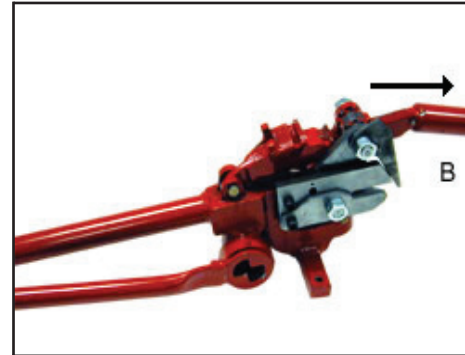
## PUNCH CHANGE SHEET



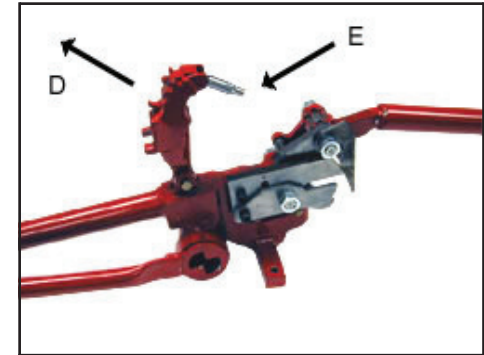
1.) Loosen the activating lever nut.  
**DO NOT REMOVE NUT!**



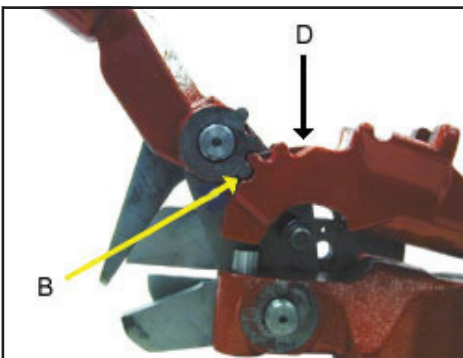
2.) Rotate stop (A) over as shown,  
then rotate lever (B) full over.



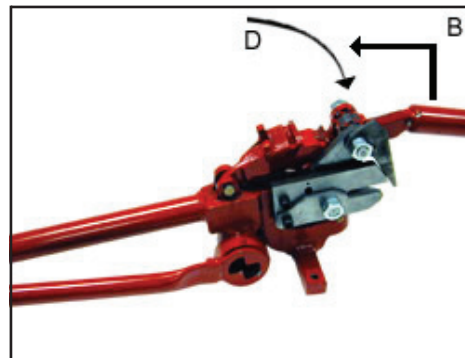
3.) Pull (B) to separate gears.



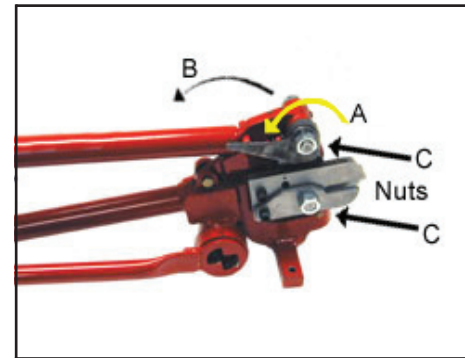
4.) Lift the intermediate (D) to  
remove and replace the punch (E).



5.) To perform step 5, the teeth of  
the lever (B) must fit into the  
intermediate (D) as show. (side link  
and mounting nut shown removed).



6.) Re-engage gears by slowly  
lifting lever (B) back into teeth on  
intermediate (D).



7.) Rotate stop (A) and lever (B)  
back into normal positions and  
re-tighten nuts (C).

*Krando Metal Products, Inc.*  
505 Parkway  
Broomall, PA 19008  
610.543.4311  
Fax 610.543.3799  
[www.krando.com](http://www.krando.com)

